

## Work Order ID 79944

\*79944\*

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February-07-12 4:05:24 PM

Item ID: D412-630-032 Accept \*N900040100\* Setup Start \*NS1\*  
Revision ID: Stop \*NS2\*  
Item Name: Pilot/Co-Pilot Step, RH (Folding)  
Start Date: 07/02/2012 Start Qty: 2.00 \*2\* Cust Item ID:  
Required Date: 21/02/2012 Req'd Qty: 2.00 \*2\* Customer:  
Reference:

Approvals: Process Plan: M.C.J. Date: 12/02/07 Tooling: Date: Run Start \*NR1\*  
QC: Date: SPC (Y/N): Date: Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
IIN D412-630	Rev M

100

\*100\*

DC

Document Control

DOCUMENT CONTROL

Memo

Photocopy D412-630 bluefile &amp; type labels per PPP412-630-032 CHG003

0.00

0.00

110

\*110\*

Small Fab

Small Fab

Small Fab

Memo

Assemble as per IIN D412-630

0.00

0.00

\*\*\*\*ensure tension to retract step is 11 to 18 lbs before installing lockwire.\*\*\*\*

A/R MS20995C41 batch 1114830

120

\*120\*

QC

Quality Control

QC5- Inspect part completeness to step on W/O

Memo

\*\*\*\*ensure tension to retract step is 11 to 18 lbs \*\*\*\*

Test fit on aircraft in Eng. lab.

0.00

0.00

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Work Order ID 79944

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Page 2

Item ID: D412-630-032 Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Pilot/Co-Pilot Step, RH (Folding)  
 Start Date: 07/02/2012 Start Qty: 2.00 **\*2\*** Cust Item ID:  
 Required Date: 21/02/2012 Req'd Qty: 2.00 **\*2\*** Customer:  
 Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Pick Kit	0.00							
<b>*130*</b>									
Packaging	Memo	0.00							
Packaging									
140	QC4- 100% Inspect kits for completeness	0.00							
<b>*140*</b>									
QC	Memo	0.00							
Quality Control									
150		0.00							
<b>*150*</b>									
Packaging	Packaging								
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D412-630-032								
	Location: <u>21</u>								
	PPP Rev: <u>21</u>								

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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**NOTE:** Date & initial all entries

**Work Order ID 79944**

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Item ID: D412-630-032

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Pilot/Co-Pilot Step, RH (Folding)

Start Date: 07/02/2012 Start Qty: 2.00

**\*2\***

Cust Item ID:

Required Date: 21/02/2012 Req'd Qty: 2.00

**\*2\***

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

160

QC21- Final Inspection - Work Order Release

0.00

**\*160\***

QC

Memo

0.00

Quality Control

12/6/22 JH

mf  
12-0621

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Page 1

Work Order ID: 79944

\*79944\*

Parent Item: D412-630-032

\*D412-630-032\*

Parent Item Name: Pilot/Co-Pilot Step, RH (Folding)

Start Date: 07/02/2012

Required Date: 21/02/2012

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV. A 05.11.21 NEW ISSUE EC  
IPP REV. B 05.12.19 updated pick list EC  
IPP REV. C 07.11.12 ccn 1019, nochg EC verified by: DD IPP Rev: D  
10.05.28 added route seq DD verf: EC IPP Rev: E 11.06.01  
removed qty1 an310-4 EC verified by: DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN310-4		Purchased	No			110 130	Each	75.0000	0	2			
<div style="display: flex; justify-content: space-between;"> <span>S 72 NUT</span> <span>*AN310-4*</span> <span>**</span> <span>SP</span> </div>													

Location	Loc Qty	Loc Code
ST344	75	
119328	1	
119799	2	
120124	47	
120518	25	

MS24665-302		Purchased	No			110	Each	267.0000	1	2			
<div style="display: flex; justify-content: space-between;"> <span>*MS24665-302*</span> <span>**</span> <span>SP 12/06/12</span> </div>													

Location	Loc Qty	Loc Code
ST309	267	
117460	67	
120521	200	

AN310-5		Purchased	No			130	Each	70.0000	2	4			
<div style="display: flex; justify-content: space-between;"> <span>S 72 NUT</span> <span>*AN310-5*</span> <span>**</span> <span>SP 12/06/12</span> </div>													

Location	Loc Qty	Loc Code
ST344	70	
118112	20	
120124	50	

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Work Order ID: 79944

Parent Item: D412-630-032

Parent Item Name: Pilot/Co-Pilot Step, RH (Folding)

\*79944\*

\*D412-630-032\*

Start Date: 07/02/2012

Required Date: 21/02/2012

Start Qty: 2.00

Required Qty: 2.00

AN3C5A

Purchased

No

130

Each

1,336.000

*S* **\*AN3C5A\***  
Bolt

\*\*

*M121444*



Location

Loc Qty

Loc Code

FP001

7

115835

7

ST350

1329

116419

28

117343

13

117764

7

117872

2

119127

252

119749

27

120423

1000

AN44-C12

Purchased

No

130

Each

38.0000

*S* **\*AN44-C12\***  
eyebolt

\*\*

*3*



Location

Loc Qty

Loc Code

ST362

38

120139

38

AN4C15

Purchased

No

130

Each

51.0000

*S* **\*AN4C15\***  
BOLT

\*\*

*2*

*12/6/12*

Location

Loc Qty

Loc Code

ST358

51

118652

1

119531

10

120124

40

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 79944

\*79944\*

Parent Item: D412-630-032

\*D412-630-032\*

Parent Item Name: Pilot/Co-Pilot Step, RH (Folding)

Start Date: 07/02/2012

Required Date: 21/02/2012

Start Qty: 2.00

Required Qty: 2.00

AN5C11 Purchased No

130 Each

54.0000

\*AN5C11\*  
BOLT

\*\*

## Location

## Loc Qty

## Loc Code

ST337

54

114801

14

120139

40

AN5C15 Purchased No

130 Each

48.0000

\*AN5C15\*  
BOLT

\*\*

## Location

## Loc Qty

## Loc Code

ST338

48

117616

8

120139

40

AN960C516 Purchased No

130 Each

12.0000

\*AN960C516\*  
WASHER

\*\*

## Location

## Loc Qty

## Loc Code

ST337A

12

102842

12

D3454-1 Manufactured No

130 Each

21.0000

\*D3454-1\*  
Pushing

\*\*

## Location

## Loc Qty

## Loc Code

ST044

21

58555

1

74730

20

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

**Part No:** \_\_\_\_\_ **PAR #:** \_\_\_\_\_ **Fault Category:** \_\_\_\_\_ **NCR: Yes No** **DQA:** \_\_\_\_\_ **Date:** \_\_\_\_\_  
**Resolution:** \_\_\_\_\_ **Disposition:** \_\_\_\_\_ **QA: N/C Closed:** \_\_\_\_\_ **Date:** \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Work Order ID: 79944

\*79944\*

Parent Item: D412-630-032

\*D412-630-032\*

Parent Item Name: Pilot/Co-Pilot Step, RH (Folding)

Start Date: 07/02/2012

Required Date: 21/02/2012

Start Qty: 2.00

Required Qty: 2.00

Sr2 D3454-3\*  
Bushing

Manufactured No

130 Each

48.0000

\*\*

Location

Loc Qty

Loc Code

ST044

36

77616

12

78193

24

ST054

12

73348

12

Sr2 D3454-5\*  
Bushing

Manufactured No

130 Each

38.0000

\*\*

Location

Loc Qty

Loc Code

ST044

38

73343

14

78190

24

Sr2 X D3455-1\*  
Spacer

Manufactured No

130 Each

53.0000

\*\*

Location

Loc Qty

Loc Code

ST044

53

77043

13

77568

40

Sr2 D3455-3\*  
Spacer

Manufactured No

130 Each

46.0000

\*\*

Location

Loc Qty

Loc Code

ST044

46

72163

6

76958

28

78844

12

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Shop Packet Print

Page 4

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

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Page 5

Work Order ID: 79944

\*79944\*

Parent Item: D412-630-032

\*D412-630-032\*

Parent Item Name: Pilot/Co-Pilot Step, RH (Folding)

Start Date: 07/02/2012

Required Date: 21/02/2012

Start Qty: 2.00

Required Qty: 2.00

D3462-042

Manufactured No

130 Each

5.0000

\*D3462-042\*

Bracket Assembly

\*\*

0 2

75182

Location

Loc Qty

Loc Code

ST199

5

78196

5

MS21043-3

Purchased No

130 Each

1,099.000

\*MS21043-3\*

Nut

\*\*

3 6

112125

Location

Loc Qty

Loc Code

FG

72

103691

72

ST300

518

119901

518

ST301

509

118077

2

118614

441

118686

30

119758

36

MS24665-227

Purchased No

130 Each

156.0000

\*MS24665-227\*

COTTER PIN

\*\*

2 4

126118

Location

Loc Qty

Loc Code

ST309

156

111041

58

120124

98

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Shop Packet Print

Page 5

# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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# Picklist Print

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Work Order ID: 79944

Parent Item: D412-630-032

Parent Item Name: Pilot/Co-Pilot Step, RH (Folding)

\*79944\*

\*D412-630-032\*

Start Date: 07/02/2012

Required Date: 21/02/2012

Start Qty: 2.00

Required Qty: 2.00

NAS1149C0363R

Purchased

No

130

Each

3,620.000

7 14

\*\*

Sa \*NAS1149C0363R\*

Washer

## Location

## Loc Qty

## Loc Code

ST297

3620

114742

3620

130

Each

380.0000

\*\*

NAS1515H5

Purchased

No

S \*NAS1515H5\*

Washer

## Location

## Loc Qty

## Loc Code

FG

40

103286

20

103691

20

GA

100

120449

100

ST277

240

103286

65

120299

75

120304

100

D3455-1

Manufactured

No

110

Each

53.0000

\*\*

\*D3455-1\*

Spacer

## Location

## Loc Qty

## Loc Code

ST044

53

77043

13

77568

40

February-07-12 4:05:28 PM

Shop Packet Print

Page 6

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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# Picklist Print

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Work Order ID: 79944

\*79944\*

Parent Item: D412-630-032

\*D412-630-032\*

Parent Item Name: Pilot/Co-Pilot Step, RH (Folding)

Start Date: 07/02/2012

Required Date: 21/02/2012

Start Qty: 2.00

Required Qty: 2.00

D3443-041 Manufactured No

110 Each

8.0000

1

2

\*D3443-041\*

Strut Weldment Assembly

\*\*

Location

Loc Qty

Loc Code

ST199

8

77691

8

D3463-042 Manufactured No

110 Each

4.0000

1

2

\*D3463-042\*

Step Weldment Assembly

\*\*

Location

Loc Qty

Loc Code

GA

4

78207

4

D3443-9 Manufactured No

110 Each

24.0000

2

4

\*D3443-9\*

Pin

\*\*

Location

Loc Qty

Loc Code

ST044

24

78189

24

AN4C14 Purchased No

110 Each

50.0000

1

2

\*AN4C14\*

BOLT

\*\*

Location

Loc Qty

Loc Code

ST357

50

117688

10

120141

40

*EP 12/06/12*  
*B 78948*  
*(22)*

*EP 12/06/12*  
*B80249*  
*(22)*

*EP 12/06/12*  
*B83465*  
*(4)*

*EP 12/06/12*  
*2*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 79944

Parent Item: D412-630-032

Parent Item Name: Pilot/Co-Pilot Step, RH (Folding)

\*79944\*

\*D412-630-032\*

Start Date: 07/02/2012

Required Date: 21/02/2012

Start Qty: 2.00

Required Qty: 2.00

MS24665-229

Purchased

No

130

Each

285.0000

\*\*

\*MS24665-229\*

COTTER PIN

Location

Loc Qty

Loc Code

ST309

285

111041

98

118234

187

MS24665-227

Purchased

No

110

Each

156.0000

\*\*

\*MS24665-227\*

COTTER PIN

Location

Loc Qty

Loc Code

ST309

156

111041

58

120124

98

AN4CH3

Purchased

No

110

Each

44.0000

\*\*

\*AN4CH3\*

SS Bolt

Location

Loc Qty

Loc Code

ST357

44

117616

1

118758

3

120139

40

D3465-1

Manufactured

No

110

Each

29.0000

\*\*

\*D3465-1\*

Washer

Location

Loc Qty

Loc Code

ST045

29

73449

9

78197

20

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 79944

\*79944\*

Parent Item: D412-630-032

\*D412-630-032\*

Parent Item Name: Pilot/Co-Pilot Step, RH (Folding)

Start Date: 07/02/2012

Required Date: 21/02/2012

Start Qty: 2.00

Required Qty: 2.00

AN310-4 Purchased No

130 Each

75.0000

1 2

\*AN310-4\*

NUT

\*\*

## Location

## Loc Qty

## Loc Code

ST344

75

119328

1

119799

2

120124

47

120518

25

D3443-043

Manufactured No

110 Each

6.0000

1 2

\*D3443-043\*

Strut Weldment Assembly

\*\*

## Location

## Loc Qty

## Loc Code

ST198A

-4

76230

4

ST199

10

78952

2

D3454-7

Manufactured No

110 Each

18.0000

2 4

\*D3454-7\*

Bushing

\*\*

## Location

## Loc Qty

## Loc Code

ST044

18

78194

18

AN310-7

Purchased No

110 Each

62.0000

1 2

\*AN310-7\*

NUT

\*\*

## Location

## Loc Qty

## Loc Code

ST344

62

114784

12

119749

10

120124

40

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



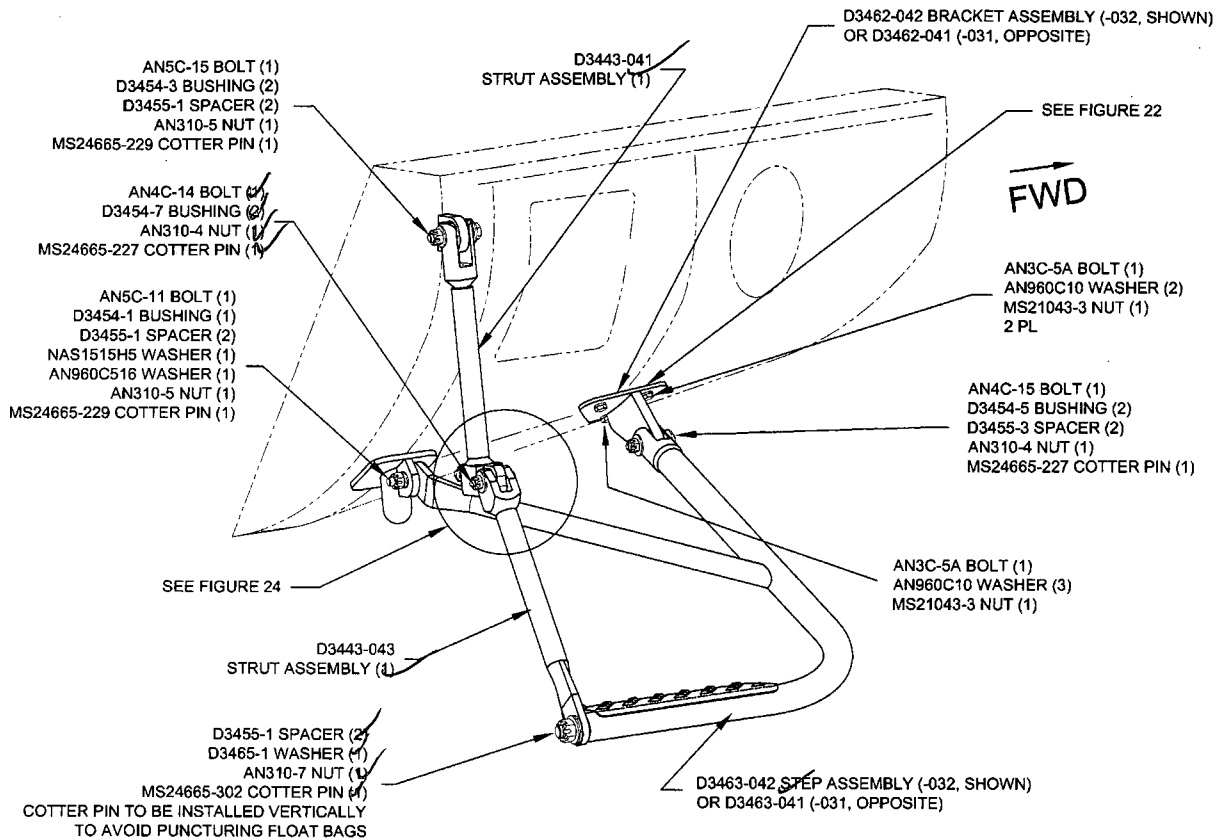


FIGURE 23 – Isometric View D412-630-032 RH, Pilot/Co-Pilot Folding-Step Installation (Shown)  
D412-630-031 LH (Opposite)

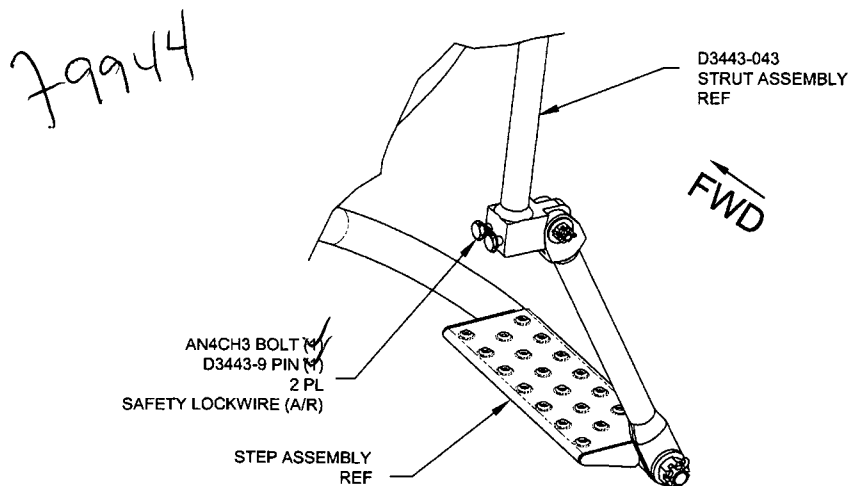


FIGURE 24 – Detail Safety Wiring, D412-630-032 RH, Pilot/Co-Pilot Folding-Step Installation (Shown)  
D412-630-031 LH (Opposite)

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Revision: M  
Date: 08.12.12

# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Qty -031	Qty -032	Part Number	Description
X		D412-630-031	PILOT/CO-PILOT STEP, LH (FOLDING)
	X	D412-630-032	PILOT/CO-PILOT STEP, RH (FOLDING)
<del>1</del>	<del>1</del>	<del>D3443-041</del>	<del>STRUT ASSEMBLY</del>
<del>1</del>	<del>1</del>	<del>D3443-043</del>	<del>STRUT ASSEMBLY</del>
<del>2</del>	<del>2</del>	<del>D3443-9</del>	<del>PIN</del>
1	1	D3454-1	BUSHING
2	2	D3454-3	BUSHING
2	2	D3454-5	BUSHING
2	2	D3454-7	BUSHING
6	6	D3455-1	SPACER
2	2	D3455-3	SPACER
1		D3462-041	BRACKET ASSEMBLY
	1	D3462-042	BRACKET ASSEMBLY
1		D3463-041	STEP ASSEMBLY
	1	D3463-042	STEP ASSEMBLY
1	1	D3465-1	WASHER
<del>2</del>	<del>2</del>	<del>AN310-4</del>	<del>NUT</del>
2	2	AN310-5	NUT
<del>1</del>	<del>1</del>	<del>AN310-7</del>	<del>NUT</del>
3	3	AN3C-5A	BOLT
1	1	AN44-C12	* EYEBOLT
<del>1</del>	<del>1</del>	<del>AN4C14</del>	<del>BOLT</del>
1	1	AN4C15	BOLT
<del>2</del>	<del>2</del>	<del>AN4CH3</del>	<del>BOLT</del>
1	1	AN5C11	BOLT
1	1	AN5C15	BOLT
7	7	AN960C10	WASHER
1	1	AN960C516	WASHER
3	3	MS21043-3	NUT
2	2	MS24665-227	COTTER PIN
2	2	MS24665-229	COTTER PIN
<del>1</del>	<del>1</del>	<del>MS24665-302</del>	<del>COTTER PIN</del>
1	1	NAS1515H5	WASHER

\* USE AN44-C12 EYEBOLT WHEN D412-630-031/-032 IS INSTALLED IN CONJUNCTION WITH D412-630-023/-024/-033/-034<sup>TM</sup> HELI-ACCESS-STEP

